



**CUSTOMIZE. TRACK. MANAGE.** 



M18 FUEL™ 1" D-HANDLE EXT. ANVIL HIGH TORQUE IMPACT WRENCH w/ ONE-KEY™

**QUICK START GUIDE AND LUG NUT MODE ACTIVATION** 

#### **GETTING STARTED**

Getting Started	3
What is Lug Nut Mode	4
How to Enable Lug Nut Mode5 -	6
Custom Drive Control	7
Max Speed	8
Bolt Removal	8
Precision Mode	9
Trigger Ramp Up	9

1. Download the ONE-KEY™ app and log-in





- 2. Attach battery to tool and pull trigger
- 3. Using the mobile app, add tool to inventory



4. Follow instructions in app



#### **LUG NUT CONTROL IS A MODE** THAT CAN BE ENABLED VIA THE ONE-KEY™ APP

#### WITH LUG NUT **CONTROL ENABLED:**

- When fastening lug nuts in Forward, the tool will automatically stop when the lug nut is in the range of 350 - 450 ft-lbs
- This prevents lug nuts from over-torquing using our AUTO-SHUTOFF™ technology

#### THIS IS NOT A TORQUE WRENCH REPLACEMENT:

Users must always follow up with a calibrated torque wrench to reach the desired torque target



#### **HOW TO ENABLE LUG NUT CONTROL MODE**

√ Inventory Item Detail

Location History

Status

Assigned To

Currently unassigned

2869-20

Milwaukee® M18 FUEL™ 1" D-Handle Ext. Anvil High T...

12985 W Lisbon Rd. Brookfield WI 53005

Available

L12AD212100026



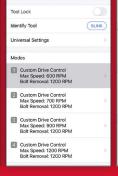
1. Select the tool

inventory or

nearby devices

from vour





on which the

mode will be enabled

Disconnect 2869-20



Custom Drive Control

Lug Nut Control

600 ppM

the four modes "Task" dropdown

### HOW TO ENABLE LUG NUT CONTROL MODE, CONT.



4. Select "Lug Nut Control"



#### CUSTOM DRIVE CONTROL™



2869-20 Disconnect Tool Lock Identify Tool BLINK Universal Settings Modes Custom Drive Control Max Speed: 600 RPM Bolt Removal: 1200 RPM Custom Drive Control Max Speed: 700 RPM Bolt Removal: 1200 RPM 3 Custom Drive Control Max Speed: 900 RPM Bolt Removal: 1200 RPM 4 Custom Drive Control Max Speed: 1200 RPM Bolt Removal: 1200 RPM

 Select the tool from your inventory or nearby devices 2. Choose one of the four modes you would like to customize

6

#### CUSTOM DRIVE CONTROL™, CONT.

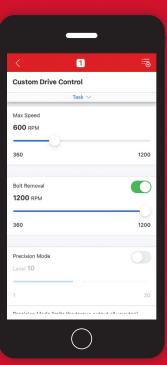
## ADJUSTABLE MODE SETTINGS

#### **MAX SPEED:**

■ Set the maximum forward and reverse speed

#### **BOLT REMOVAL:**

Enable Bolt Removal to set a custom speed that the tool will slow down to, while in reverse, once the tool is no longer impacting and the bolt has broken free



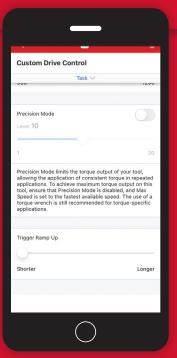
#### CUSTOM DRIVE CONTROL™, CONT.

#### **PRECISION MODE:**

- Intentionally limit torque output to get a consistent and repeatable torque
- Lower the Precision Mode level for fewer impacts or increase the level for more impacts before tool automatically shuts off
- Note: Adjust the tool's Max Speed and Precision Mode level, then test with a torque wrench to find your desired torque level

#### TRIGGER RAMP UP:

 Customize the amount of time it takes for the tool to reach its maximum RPM for longer or shorter ramp up time



8

## NOTES


# ONETKEY





Customize by dialing in performance



- Track your tools
  & equipment
  location from
  anywhere
- Lock and disable remotely





Manage your assets your way

## FOR MORE FEATURES AND TIPS SEE onekey.milwaukeetool.com

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