



# MILWAUKEE ELECTRIC TOOL CORPORATION

WWW.MILWAUKEETOOL.COM

13135 West Lisbon Road • Brookfield, Wisconsin 53005 • 262-781-3600 • Fax 262-783-8508

To Whom it Concerns,

Milwaukee® M12™ & M18™ Press Tools, jaws and ring sets are approved in North America for the installation of fittings as indicated in the matrix below:

		M18™ Short Throw Press Tool 2674-20	M12™ FORCE LOGIC™ Press Tool w/ ONE-KEY™ 2573-20 <small>Discontinued: 2473-20</small>	M18™ FORCE LOGIC™ Press Tool w/ ONE-KEY™ 2922-20 <small>Discontinued: 2673-20, 2773-20</small>	M18™ FORCE LOGIC™ Long Throw Press Tool 2773-20L <small>Discontinued: 2673-20L</small>
VIEGA	ProPress® 1/2" - 2"		Up to 1-1/4" *CTS-V Jaws & Rings for M12™	*CTS-V Jaws & Rings for M18™	*CTS-V Jaws & Rings for M18™
	ProPress®G (Gas) 1/2" - 2"		Up to 1-1/4" *CTS-V Jaws & Rings for M12™	*CTS-V Jaws & Rings for M18™	*CTS-V Jaws & Rings for M18™
	ProPress® XL-C (Copper) 2-1/2" - 4"			*CTS-V Rings for M18™	*CTS-V Rings for M18™
	ProPress® Stainless Steel 1/2" - 2"		Up to 1-1/4" *CTS-V Jaws & Rings for M12™	*CTS-V Jaws & Rings for M18™	*CTS-V Jaws & Rings for M18™
	ProPress® XL-S (SS) 2-1/2" - 4"			*CTS-V Rings for M18™	*CTS-V Rings for M18™
	MegaPress® 1/2" - 2"		Up to 1" *IPS-P Jaws & Rings for M12™	*IPS-P Jaws & Rings for M18™	*IPS-P Jaws & Rings for M18™
	MegaPress®G (Gas) 1/2" - 2"		Up to 1" *IPS-P Jaws & Rings for M12™	*IPS-P Jaws & Rings for M18™	*IPS-P Jaws & Rings for M18™
	MegaPress®XL 2-1/2" - 4"				*IPS-P Rings for M18™ Long Throw
	PureFlow™ PEX Press 3/8" - 1"	Viega PureFlow Jaws for M18™ Short Throw Press Tool	*RIDGID® Compact Jaws for PureFlow™	*RIDGID® Standard Jaws for PureFlow™ (no 3/8")	*RIDGID® Standard Jaws for PureFlow™ (no 3/8")
PureFlow™ PEX Press 1 1/4" - 2"		Up to 1 1/2" *RIDGID® Compact Jaws for PureFlow™	*RIDGID® Standard Jaws for PureFlow™	*RIDGID® Standard Jaws for PureFlow™	
Mueller Industries	Streamline PRS™ 1/2" - 2"		Up to 1-1/4" *CTS-V Jaws & Rings for M12™	*CTS-V Jaws & Rings for M18™	*CTS-V Jaws & Rings for M18™
	Streamline PRS™ 2 1/2" - 4"			*CTS-V Rings for M18™	*CTS-V Rings for M18™
	Streamline® STL & STL-G 1/2" - 2"		Up to 1" *IPS-P Jaws & Rings for M12™	*IPS-P Jaws & Rings for M18™	*IPS-P Jaws & Rings for M18™
	Streamline® ACR 1/4" - 1-3/8"		Up to 7/8" *Streamline® ACR Jaws for M12™	*Streamline® ACR Jaws & Rings for M18™	*Streamline® ACR Jaws & Rings for M18™

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Alberets IPS / Apollo™ Valves	ApolloPress® Fittings 1/2" - 2"		Up to 1-1/4" *CTS-V Jaws & Rings for M12™	*CTS-V Jaws & Rings for M18™	*CTS-V Jaws & Rings for M18™
	ApolloPress® Fittings 2-1/2" - 4"			*CTS-V Rings for M18™	*CTS-V Rings for M18™
	PowerPress 1/2" - 2"		Up to 1" *IPS-P Jaws & Rings for M12™	*IPS-P Jaws & Rings for M18™	*IPS-P Jaws & Rings for M18™
	SmartPress 1/2" - 2"			Up to 3/4" *IPS-ASP Jaws for M18™	*IPS-ASP Jaw & Rings for M18™ Long Throw
Anvil	AnvilPress™ Copper 1/2" - 2"		Up to 1-1/4" *CTS-V Jaws for M12™	*CTS-V Jaws & Rings for M18™	*CTS-V Jaws & Rings for M18™
	AnvilPress™ Stainless Steel 1/2" - 2"			Up to 1" *Stainless Steel Jaws for M18™	*Stainless Steel Jaws & Rings for M18™
NIBCO	Copper Fittings 1/2" - 2"		Up to 1-1/4" *CTS-V Jaws & Rings for M12™	*CTS-V Jaws & Rings for M18™	*CTS-V Jaws & Rings for M18™
	Copper Fittings 2-1/2" - 4"				*CTS-N Rings for M18™ Long Throw
	BenchPress™ 1/2" - 2"		Up to 1" *IPS-P Jaws & Rings for M12™	*IPS-P Jaws & Rings for M18™	*IPS-P Jaws & Rings for M18™
FW Webb	PurePro® 1/2" - 2"		Up to 1-1/4" *CTS-V Jaws for M12™	*CTS-V Jaws & Rings for M18™	*CTS-V Jaws & Rings for M18™
	PurePro® 2-1/2" - 4"			*CTS-V Rings for M18™	*CTS-V Rings for M18™
Ferguson	FNW® 1/2" - 2"		Up to 1-1/4" *CTS-V Jaws for M12™	*CTS-V Jaws & Rings for M18™	*CTS-V Jaws & Rings for M18™
	FNW® 2-1/2" - 4"			*CTS-V Rings for M18™	*CTS-V Rings for M18™
	PROFLO® 1/2" - 2"		Up to 1-1/4" *CTS-V Jaws for M12™	*CTS-V Jaws & Rings for M18™	*CTS-V Jaws & Rings for M18™
Wolverine Brass®	Copper Fittings 1/2" - 2"		Up to 1-1/4" *CTS-V Jaws for M12™	*CTS-V Jaws & Rings for M18™	*CTS-V Jaws & Rings for M18™
	Copper Fittings 2-1/2" - 4"			*CTS-V Jaws & Rings for M18™	*CTS-V Jaws & Rings for M18™

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Merit Brass	Merit Brass StainlessPress® 1/2" - 2"			Up to 1-1/4" *IPS-IA Jaws & Ring for M18™	*IPS-IA Jaws & Rings for M18™ Long Throw
RLS®	RLS® HVAC/R (refrigeration) 1/4" - 1-3/8"		*RIDGID® RLS® RJ Series Jaws	*RLS® Press Jaws for M18™	*RLS® Press Jaws for M18™
Parker Sporlan	ZoomLock® MAX 1/4" - 1-1/8"		*ZoomLock® MAX / >B< MaxiPro Jaws for M12™	*ZoomLock® MAX / >B< MaxiPro Jaws for M18™	*ZoomLock® MAX / >B< MaxiPro Jaws for M18™
Conex Bänninger	>B< Press 1/2" - 4"		Up to 1-1/4" *CTS-V Jaws & Rings for M12™	*CTS-V Jaws & Rings for M18™	*CTS-V Jaws & Rings for M18™
	>B< MaxiPro 1/4" - 1-1/8"		*ZoomLock® MAX / >B< MaxiPro Jaws for M12™	*ZoomLock® MAX / >B< MaxiPro Jaws for M18™	*ZoomLock® MAX / >B< MaxiPro Jaws for M18™
PEX Standard	ASTM F1807 & F2159 (PEX Crimp) 3/8" - 2"	Up to 1" *PEX Crimp Jaws for M18™ Short Throw Press Tool	Up to 1 1/2" *PEX Crimp Jaws for M12™ (no 3/8" or 5/8")	*PEX Crimp Jaws for M18™ (no 3/8" or 5/8")	*PEX Crimp Jaws for M18™ (no 3/8" or 5/8")

- Compatible
- \* Denotes Must be Used in Conjunction With
- Denotes Not Designed For

Milwaukee® M12™ & M18™ Force Logic™ Press Tools are approved for use only with the jaws and ring sets indicated in the matrix below. Do not use Milwaukee press tools with any jaw/ring that has not been approved by Milwaukee®.

	RIDGID® Compact Jaws for ProPress® 16958, 16963, 16978, 31228	RIDGID® Standard Jaws for ProPress® 76652, 76657, 76662, 76667, 76672, 76677	RIDGID® ProPress® XL-C™ Rings 21878, 20543, 20548, 20553	RIDGID® Press Snap™ Soil Pipe Cutter 34403	RIDGID® MegaPress® Jaws & Rings 37958, 37963, 37968, 21878, 37973, 37978, 37983	RIDGID® Compact Jaws for PureFlow™ 17003, 17008, 17013, 17018, 19813, 22683, 22688	RIDGID® Standard Jaws for PureFlow™ 22653, 22658, 22663, 22668, 22673, 22678, 35343	RIDGID® Compact Jaws for ASTM F1807 22958, 22968, 22973, 22978	RIDGID® RJ Series Jaws for Zoomlock™ 770210, 770211, 770212, 770213, 770214, 770215, 770216, 770217, 770218, 770219	Klauke® UAP2/UNP2 Pressing Jaw Size 1, 2 & 3	Rothenberger 015222X, 015223X, 015224X, 015225X, 015226X, 015227X
M12™ FORCE LOGIC™ Press Tool w/ ONE-KEY™ 2573-20 (discontinued) 2473-20	X					X		X	X		
M18™ FORCE LOGIC™ Press Tool 2673-20, 2773-20 (discontinued)		X	X	X	X		X			X	X
M18™ FORCE LOGIC™ Press Tool w/ ONE-KEY™ 2922-20		X	X	X	X		X			X	X
M18™ FORCE LOGIC™ Long Throw Press Tool 2673-20L (discontinued)		X	X	X	X		X				X
M18™ FORCE LOGIC™ Long Throw Press Tool 2773-20L		X	X	X	X		X				X

X= Compatible

It is the responsibility of the installing contractor to determine the compatibility of the pipe and fittings used for the connection. Fittings should be installed per the manufacturer's instructions. Contact the fitting manufacturer for specific information on their system. Jaw cleanliness and jaw inspection are an integral part of creating a reliable, permanent connection and are the responsibility of the installer.

For the latest listing of approvals, visit [milwaukee.com](http://milwaukee.com). For technical or service assistance, contact Milwaukee Customer Service at 1-800-729-3878.

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