



# MILWAUKEE ELECTRIC TOOL CORPORATION

WWW.MILWAUKEETOOL.COM

13135 West Lisbon Road • Brookfield, Wisconsin 53005 • 262-781-3600 • Fax 262-783-8508

To Whom it Concerns,

Milwaukee® M12™ & M18™ Press Tools, jaws and ring sets are approved in North America for the installation of fittings as indicated in the matrix below:

		M18™ Short Throw Press Tool 2674-20	M12™ FORCE LOGIC™ Press Tool 2473-20	M18™ FORCE LOGIC™ Press Tool w/ ONE-KEY™ 2922-20 Discontinued: 2673-20, 2773-20	M18™ FORCE LOGIC™ Long Throw Press Tool 2773-20L Discontinued: 2673-20L
VIEGA	ProPress® 1/2" - 2"		Up to 1-1/4" *M12™ Jaws	*M18™ Jaws	*M18™ Jaws
	ProPress®G (Gas) 1/2" - 2"		Up to 1-1/4" *M12™ Jaws	*M18™ Jaws	*M18™ Jaws
	ProPress® XL-C (Copper) 2-1/2" - 4"			*M18™ Rings	*M18™ Rings
	ProPress® Stainless Steel 1/2" - 2"		Up to 1-1/4" *M12™ Jaws	*M18™ Jaws	*M18™ Jaws
	ProPress® XL-S (SS) 2-1/2" - 4"			*M18™ Rings	*M18™ Rings
	MegaPress® 1/2" - 2"		Up to 1" *M12™ IPS Jaws	*M18™ Black Iron Press Jaws & Rings	*M18™ Black Iron Press Jaws & Rings
	MegaPress®G (Gas) 1/2" - 2"		Up to 1" *M12™ IPS Jaws	*M18™ Black Iron Press Jaws & Rings	*M18™ Black Iron Press Jaws & Rings
	MegaPress®XL 2-1/2" - 4"				*M18™ IPS XL Rings
	PureFlow™ PEX Press 3/8" - 1"	Viega PureFlow Jaws for M18™ Short Throw Press Tool	*RIDGID® Compact Jaws for PureFlow™	*RIDGID® Standard Jaws for PureFlow™ (no 3/8")	*RIDGID® Standard Jaws for PureFlow™ (no 3/8")
	PureFlow™ PEX Press 1 1/4" - 2"		Up to 1 1/2" *RIDGID® Compact Jaws for PureFlow™	*RIDGID® Standard Jaws for PureFlow™	*RIDGID® Standard Jaws for PureFlow™
Mueller Industries	Streamline PRS™ 1/2" - 2"		Up to 1-1/4" *M12™ Jaws	*M18™ Jaws	*M18™ Jaws
	Streamline PRS™ 2 1/2" - 4"			*M18™ Rings	*M18™ Rings
	Streamline® STL & STL-G 1/2" - 2"		Up to 1" *M12™ IPS Jaws	*M18™ Black Iron Press Jaws & Rings	*M18™ Black Iron Press Jaws & Rings
	Streamline® ACR 1/4" - 1-1/8"			*Streamline ACR™ Jaws & Ring	*Streamline ACR™ Jaws & Ring

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"Aollo" Valves / Elkhart	ApolloPress® Fittings 1/2" - 2"		Up to 1-1/4" *M12™ Jaws	*M18™ Jaws	*M18™ Jaws
	ApolloPress® Fittings 2-1/2" - 4"			*M18™ Rings	*M18™ Rings
	PowerPress 1/2" - 2"		Up to 1" *M12™ IPS Jaws	*M18™ Black Iron Press Jaws & Rings	*M18™ Black Iron Press Jaws & Rings
Anvil	AnvilPress™ Copper 1/2" - 2"		Up to 1-1/4" *M12™ Jaws	*M18™ Jaws	*M18™ Jaws
	AnvilPress™ Stainless Steel 1/2" - 2"			Up to 1" *M18™ Stainless Steel Jaws	*M18™ Stainless Steel Jaws & Rings
NIBCO	Copper Fittings 1/2" - 2"		Up to 1-1/4" *M12™ Jaws	*M18™ Jaws	*M18™ Jaws
	Copper Fittings 2-1/2" - 4"				
	BenchPress™		Up to 1" *M12™ IPS Jaws	*M18™ Black Iron Press Jaws & Rings	*M18™ Black Iron Press Jaws & Rings
FW Webb	PurePro® 1/2" - 2"		Up to 1-1/4" *M12™ Jaws	*M18™ Jaws	*M18™ Jaws
Ferguson	FNW® 1/2" - 2"		Up to 1-1/4" *M12™ Jaws	*M18™ Jaws	*M18™ Jaws
Wolverine Brass®	Press Fittings 1/2" - 2"		Up to 1-1/4" *M12™ Jaws	*M18™ Jaws	*M18™ Jaws
RLS®	RLS® HVAC/R (refrigeration) 1/4" - 1-3/8"		*RIDGID® RLS RJ Series Jaws	*M18™ RLS ACR® Press Jaws	*M18™ RLS ACR® Press Jaws
Isotubi USA	Isotubi Stainless Steel 1/2" - 2"			Up to 1-1/4" *M18™ IPS-IA Jaws & Ring	*M18™ IPS IA Jaws & Rings
PEX Standard	ASTM F1807 & F2159 (PEX Crimp) 3/8" - 2"	Up to 1" PEX Crimp Jaws for M18™ Short Throw Press Tool	Up to 1 1/2" PEX Crimp Jaws for M12™ (no 3/8" or 5/8")	PEX Crimp Jaws for M18™ (no 3/8" or 5/8")	PEX Crimp Jaws for M18™ (no 3/8" or 5/8")

Compatible  
 \* Denotes Must be Used in Conjunction With  
 Denotes Not Designed For

(ACCESSORY COMPATIBILITY ON NEXT PAGE)



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Milwaukee® M12™ & M18™ Force Logic™ Press Tools are approved for use only with the jaws and ring sets indicated in the matrix below. Do not use Milwaukee press tools with any jaw/ring that has not been approved by Milwaukee®.

	RIDGID® Compact Jaws for ProPress® 16958, 16963, 16978, 31228	RIDGID® Standard Jaws for ProPress® 76652, 76657, 76662, 76667, 76672, 76677	RIDGID® ProPress® XL-C™ Rings 21878, 20543, 20548, 20553	RIDGID® Press Snap™ Soil Pipe Cutter 34403	RIDGID® MegaPress® Jaws & Rings 37958, 37963, 37968, 21878, 37973, 37978, 37983	RIDGID® Compact Jaws for PureFlow™ 17003, 17008, 17013, 17018, 19813, 22683, 22688	RIDGID® Standard Jaws for PureFlow™ 22653, 22658, 22663, 22668, 22673, 22678, 35343	RIDGID® Compact Jaws for ASTM F1807 22958, 22968, 22973, 22978	RIDGID® RJ Series Jaws for Zoomlock™ 770210, 770211, 770212, 770213, 770214, 770215, 770216, 770217, 770218, 770219	Klaue® UAP2/UNP2 Pressing Jaw Size 1, 2 & 3	Rothenberger 015222X, 015223X, 015224X, 015225X, 015226X, 015227X
M12™ FORCE LOGIC™ Press Tool 2473-20	X					X		X	X		
M18™ FORCE LOGIC™ Press Tool 2673-20, 2773-20 (discontinued)		X	X	X	X		X			X	X
M18™ FORCE LOGIC™ Press Tool w/ ONE-KEY™ 2922-20		X	X	X	X		X			X	X
M18™ FORCE LOGIC™ Long Throw Press Tool 2673-20L (discontinued)		X	X	X	X		X				X
M18™ FORCE LOGIC™ Long Throw Press Tool 2773-20L		X	X	X	X		X				X

X= Compatible

It is the responsibility of the installing contractor to determine the compatibility of the pipe and fittings used for the connection. Fittings should be installed per the manufacturer's instructions. Contact the fitting manufacturer for specific information on their system. Jaw cleanliness and jaw inspection are an integral part of creating a reliable, permanent connection and are the responsibility of the installer.

For the latest listing of approvals, visit [milwaukee.com](http://milwaukee.com). For technical or service assistance, contact Milwaukee Customer Service at 1-800-729-3878.

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 RIDGID®